

Description

FT6230 is a Low Density Polyethylene for Film Extrusion. Tubular Technology. Unmodified.

Applications

FT6230 is designed for:

Pouches Shrink film Food packaging Automated packaging

Additives

FT6230 contains no additives.

Special features

Very good optical properties

Physical Properties

Property	Typical Value Test Method Data should not be used for specification work			
Density (Base Resin) (23 °C) Melt Flow Rate (190 °C/2,16 kg) Melting temperature (DSC) Vicat softening temperature A,	923 kg/m3 2 g/10min 111 °C 95 °C	ISO 1183 ISO 1133 ISO 11357-3 ISO 306		

Film Properties

Film properties are measured on 40 μ m film sample produced on a 60 mm W&H extruder with IBC cooling at BUR = 2,5:1. MD = machine direction, TD = transverse direction.

Property		Typical Value Test Method Data should not be used for specification work		
Dart Drop		100 g	ISO 7765-1	
Haze		8 %	ASTM D 1003	
Gloss		90	ASTM D 2457	
Tensile Strain at Break	MD	300 %	ISO 527-3	
Tensile Strain at Break	TD	600 %	ISO 527-3	
Tensile Strength	MD	25 MPa	ISO 527-3	
Tensile Strength	TD	20 MPa	ISO 527-3	
Tensile Modulus	MD	180 MPa	ASTM D 882-A	
Tensile Modulus	TD	190 MPa	ASTM D 882-A	
Tear resistance (Elmendorf)	MD	3 N	ISO 6383/2	
	TD	2 N		
Coefficient of friction (Dynamic)		0,6	ISO 8295	

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria Telephone +43 1 224 00 0 | Fax +43 1 22 400 333 FN 269858a | CCC Commercial Court of Vienna | Website <u>www.borealisgroup.com</u>











Storage

FT6230 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Statement on compliance to food contact regulations "Safety data sheet" / "Product safety information sheet"

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria Telephone +43 1 224 00 0 | Fax +43 1 22 400 333 FN 269858a | CCC Commercial Court of Vienna | Website www.borealisgroup.com

